INDUSTRIAL GAS & CRYOGENIC EQUIPMENT



REGO CRYO-FLOW PRODUCTS

Foreword

This catalog briefly describes the Rego® Industrial Gas and Cryogenic Equipment available from the Cryo-Flow division of Engineered Controls International, Inc. As a result of condensing information in this catalog, some highly technical and special application material has been omitted. Proper application, installation and maintenance of the product is essential. Buyers should obtain further information if there are any doubts or questions. All information contained in this catalog is subject to change by Engineered Controls International, Inc. without notice. Additional product information is available from Engineered Controls International, Inc. or authorized product distributors.

Warning

Never use any product on oxygen service if another gas has been previously used on the product.

Materials

Rego Cryo-Flow Products Division may make suggestions for a material to use with a specific media. These suggestions will be based on technical compatibility resources through associations and manufacturers. Rego does not guarantee the material to be compatible with the specific media – this is the responsibility of the user. Users must test under their own operating conditions to determine the suitability of any material in a particular application.

Oxygen Service

Rego Cryo-Flow Products Division provides specified product cleaned in accordance with the intermediate level of ASTM-G93 and CGA G-4.1 which assures removal of visible particles and combustible residues. System designers must verify the compatibility of the materials used in this product before installation and operation. Specifications of materials for oxygen service is the **USER'S RESPONSIBILITY**. If there is any doubt consult an expert.

New Products

This catalog has been updated in August 2007 to include new and improved products. Below is a list of new products, the expanded section of the catalog page(s), and reference to a former product where applicable.

New Products	Page(s)	Former Products
CFM Fill Modules	10	New Product
T9454, T9452, T9464 Series Valves	15	9452, 9454, 9464 Series
CBC, CBH Combination Regulators	18	New Product
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High Pressure Gas Master Valves

9560 Series

Application

The 9560 Series high pressure brass valves are used on cylinder filling panels, tube trailers, and other high pressure manifolds and piping systems. The 9560 Series exhibits a very low operating torque under pressure for ease of manual operation.

Features

- 4200 psig maximum working pressure with a 5 to 1 safety factor.
- Non-rising stem design with O-Ring Seal for durable service.
- Large brass handwheel for easy low torque operation under pressure.
- All valves cleaned for use in oxygen per CGA G-4.1.
- Temperature range -40°F to +165°F.

Materials

- Body, bonnet, stem, and seat retainer, stem seal retaining rings and washerBrass
- Stem O-Ring.....Viton
- Handwheel washer.....PTFE

Soft Seat Option

The soft seat valves use a CTFE seat disc in the seat retainer to create a "bubble-tight" seal against a machined seat surface on the brass body. Valve Cv is 2.6.

The soft seat option is especially useful for small molecule gases like hydrogen and helium, but can be used for a variety of non-corrosive industrial gases including oxygen, argon, nitrogen, carbon dioxide, nitrous oxide, and acetylene.

Metal Seat Option:

A copper seat disc is used in the seat retainer to create a seal against a Monel body seat, which is installed into the body and can be replaced. Valve Cv is 2.3.

The metal seat option minimizes the possibility of seat decomposition or ignition in oxygen service under adiabatic compression. The metal seat option is recommended for oxygen, and can also be used for other non-corrosive industrial gases. The metal seat option is not to be used for acetylene due to the copper seat. Not to be applied in hydrogen or helium service or where a "bubble-tight" seal is essential. (Note: C in part number)

Bonnet Versions

- Standard Bonnet for low profile.
- Panel Mount Bonnet for ease of panel installation. Includes threaded bonnet and nickel plated brass mounting nut. Metal Seat Option 1.625" diameter panel hole required for mounting. (Note: P in part number)

HP Version

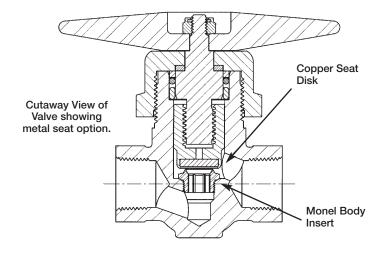
- With metal seat option.
- 5600 psig maximum working pressure with 4 to 1 safety factor. Use "HP" prefix for metal seat. (ex. HP9560CB). Nylon seat option available also (ex. 9560NB).



STANDARD BONNET VALVE



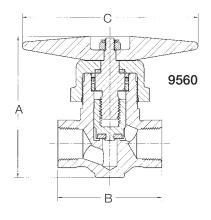
PANEL MOUNT VALVE

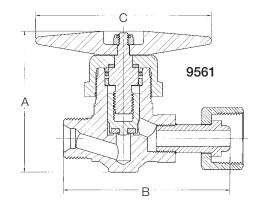


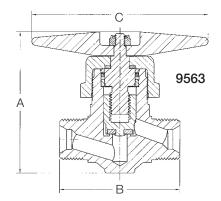


High Pressure Gas Master Valves

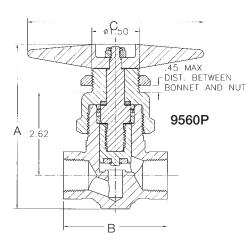
9560 Series

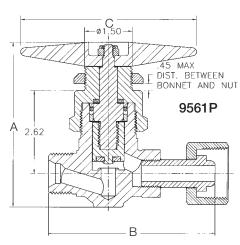


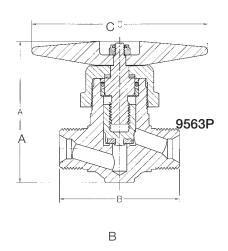




STANDARD BONNET VALVE DIMENSIONS







PANEL MOUNT VALVE DIMENSIONS

Part Number		Inlet	Outlet	Height	Width	Handwheel Width
Soft Seat	Metal Seat	Connection	Connection	Α	В	С
9560A	9560CA	½" F. NPT	½" F. NPT		3.25"	
9560B	9560CB	34" F. NPT	¾" F. NPT		0.20	
9561R	9561CR	1"-111/2" NPSM R.H.	1"-11½ R.H. Female Swivel	4.36"		
9561RL	9561 CRL	1"-111/2" NPSM R.H.	1"-111/2 NPS L.H. Female Swivel		5.27"	
9561L	9561CL	1"-11½ NPSM L.H.	1"-111/2 L.H. Female Swivel			5.5"
9563R	9563CR	1"-111/2 NPSM R.H.	1"-11½ NPSM R.H.	*[6.19" for	3.79"	
9563L	9563CL	1"-11½ NPSM L.H.	1"-11½ NPSM L.H.	panel mount version]	3.79"	
9560ASE	9560CASE	.843847	.843847		3.25"	
9560BSE	9560CBSE	1.053 - 1.057	1.053 - 1.057		3.25"	
9560BSE-B	9560CBSE-B	1.053 - 1.057	3/4" F.NPT		3.25"	

^{*}Place "P" at end of part number for panel mount version.

Diaphragm Type Globe Valves

2550 Series

Application

The 2550 series valves are designed for use in hospital and industrial piping systems where gases are supplied from a central source to branch outlets throughout the system.

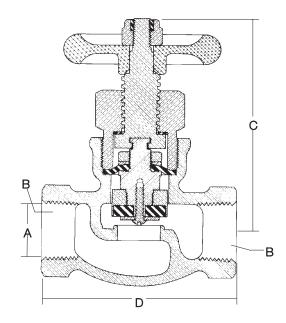
Features

- UL listed for use with air, acetylene, hydrogen, LP-Gas, nitrogen, and oxygen service.
- Leakage is prevented by a dependable diaphragm stem seal.
- A resilient seat disc provides positive shut-off.
- Heavy duty ACME stem threads assure easy operation and long working life.
- Maximum working pressure is 250 PSIG.
- Working temperature range is -40°F to +165°F.

Materials

Body (2553 series).	Forged Brass
	Cast Bronze, Tin Plated
	Aluminum
Seat Disc	Filled Teflon
Diaphragm	Neoprene
Bonnet	Brass
Stem	Manganese Bronze





Part Number	Inlet / Outlet Thread (Female NPT) A	Port Diameter B	Height C	Length D	Cv Factor
2553AC	1/4"	13/_"		2½"	1.4
2553AAC	3/8"	/32	¹³ / ₃₂ " 35%"	Z/2	1.5
2554AC	1/2"	11/16"	J/8	31⁄8"	4.3
2554AAC	3/4"	/16			4.3



Diaphragm Type Globe Valves

2500 Series

Application

The 2500 series valves are designed for use in hospital and industrial piping systems where gases are supplied from a central source to branch outlets throughout the system.

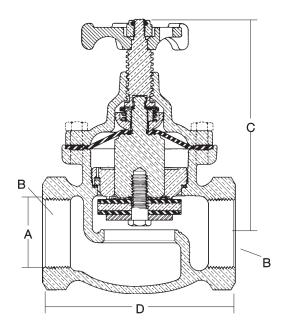
Features

- UL listed for use with air, argon, acetylene, helium, hydrogen, LP-Gas, nitrogen, inert gases and oxygen service.
- Leakage is prevented by a dependable diaphragm stem seal.
- A resilient seat disc provides positive shut-off.
- Heavy duty ACME stem threads assure easy operation and long working life.
- Unique back seat design allows the diaphragm assembly to be repaired while the valve remains in service.
- Maximum working pressure is 400 PSIG.
- Working temperature range is -40°F to +165°F.

Materials

Body	Cast Bronze, Tin Plated
	Brass
	Manganese Bronze
	Neoprene
Diaphragm	Neoprene



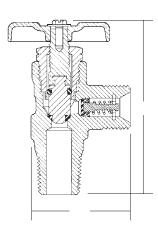


Part Number	Inlet / Outlet Thread (Female NPT) A	Port Diameter B	Height C	Length D	Cv Factor
2505AC	3/4"	15/16"	5¼"	4"	9.0
2507AC	1"	11/8"	5%"	4%"	15.0
2511AC	1½"	111/16"	6¾"	5%"	33.4
2513AC	2"	25/16"	71/4"	6¼"	51.7



Line Station Valves

7160 Series





Ordering Information

Part Number	Gas Service	Inlet Thread	Outlet Thread	CGA Connec- tion	Cv Factor	Outlet Protection*
7160V	Oxygen and		½"-14	004		10663 Brass Cap & Chain
7160VL	Inert Gases	1/,"	M. R.H.	024	70	None
7161V	Fuel	NGT	%"- 14		.76	10664 Brass Cap & Chain
7161VL	Gases		M. L.H.	025		None

Application

The 7160 series valves are designed for use with oxygen and all fuel gases at station outlets of line distribution systems such as welder's benches, cutting stations, hospital rooms, etc.

Features

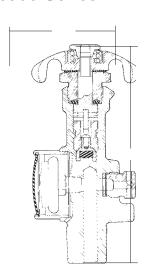
- UL listed. Approved for oxygen and all fuel gas services at 400 PSIG maximum working pressure.
- O-ring stem seal works with the pressure causing a tighter seal as pressure increases.
- A reverse flow check valve installed in the valve outlet connection helps prevent reverse flow.
- Available with brass cap and chain protection.
- Meets the requirements of National Fire Protection Association (NFPA) Pamphlet No. 51.

Materials

Body	Brass
Stem and Seat Retainer	Brass
O-ring	
Seat Disc	
Reverse Flow Check Seat	

Nitrogen Cylinder Valves

CW6900 Series





Application

The CW6900 series valves incorporate a built-in gauge that tells the user at a glance how much pressure is in the cylinder. This is especially important in the fire protection industry.

Features

- 0 to 3000 PSIG gauge built into the valve.
- Chrome whitened finish.
- Non-rising stem design provides easy operation and positive shut-off.
- UL listed.

Materials

Body	Brass, Chrome Whitened
Bonnet	Brass, Chrome Whitened
Seat Disc	Nylon
Stem	Brass, Chrome Plated
	PTFE

		Inlet			Relief
Part	Gas	Thread	Outlet	CGA	Pressure
Number	Service	(NGT)	Thread	Connection	(PSI)
CW6900G580	Nitrogen	3/4 "	.965-14 R.H.	580	3360



Pressure Gauges



Pressure gauges are available in a variety of popular pressure ranges for gas plant applications.

Gauges should be selected so that the maximum working pressure of the particular system represents 66% to 75% of the maximum gauge reading. Greater safety and accuracy may be realized by following these guidelines.

Ordering Information

Part Number	Maximum Calibration (PSIG)	Increment Size Division (PSIG)		Case Material
1286	100		2	
2523HP-7	160		_	Steel
S1679	200	2"	5	
15578	400		10	Brass
5562C	4000		50	Steel

Brass Plugs

(for pressures to 3000 PSIG) Safety factor = 5:1

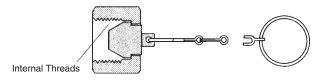


Typical Plug

Ordering Information

Part Number	Thread Connection	Hex Flats
985B	1/4" NPT	%16"
985D	½" NPT	7%"
985E	¾" NPT	1½"
985F	1" NPT	1%"

Brass Outlet Cap and Chain Assemblies



Cap with Plug

Part Number	Thread Connection	End Ring Fits Pipe
10663	%"-14NF-RH	1/2"
10664	%"-14NF-LH	1/2"

Extended Bonnet Cryogenic Globe Valves

BK and BKA Series Valves

Application

The BK and BKA Series valves are designed exclusively for the handling of cryogenic liquids on bulk storage tanks, transports, and pipelines. These globe valves provide positive shutoff and offer a long, low-maintenance service life. The valves are available with a variety of inlet and outlet connections and stem lengths. Certain BK valves are offered with brazed-in Sch 5 Stainless Steel Pipe Stubs.

Features

- CTFE seat disc and swivel seat design offer positive shutoff, minimal seat wear, and a long service life.
- Unique spring-loaded upper packing provides extended service life without constant packing adjustment
- One piece slip-on seat assembly for easy replacement.
- Each valve is pressure tested to be leak free.
- Each valve is cleaned and packaged for oxygen service per CGA G-4.1.
- Maximum working pressure is 600 psig CWP.
- Working temperature range is -320 F to +165 F.

Materials

Body		Bronze
Body and Bonnet		
Seat Disc		
Seat Retainer Assembly		Brass
Stem and Bonnet Exten	sion Tube	Stainless Steel
Packing Spring, Washer		Stainless Steel
Jam Ring and Pressure	Seal Rings	PTFE
Upper Bonnet, Packing		
Handwheel	Aluminum t	for up to 1" valve size,
	Coated Malleal	ole Iron for larger sizes

Bonnet Design

Union Bonnet for 1/2", 3/4", 1" valve sizes and on both the 1" model BKA8408S and $1\ 1/2$ " model BKA8412S angle valves.

Bolted Bonnet design is used on the BK9410, BK9412, and BK9416 models.



BK 8408T



BK 9412S



BK 9408AA

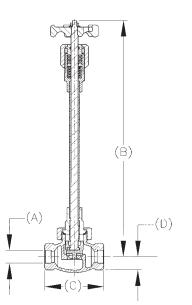


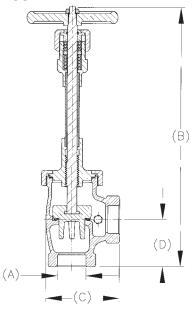
BKA 8412S

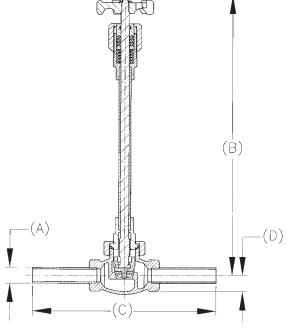


Extended Bonnet Cryogenic Globe Valves

BK and BKA Series Valves







Straight Globe Valve

Angle Globe Valve

Straight Globe Valve with Stubs

Ordering Information and Dimensions

Part Number	Body Style	Inlet / Outlet Connections A	Height Open B (Approx.)	Length C	D	Cv Factor
BK8404S		.631"634"				
BK8404T	½" F.NPT		011/ "	4."	4 7	
BK8404ST		.631"634"x 1/2" F.NPT	95/32"	311/16"	1"	4.7
BK9404S		.631"634"		311/16"		
BK9404T		½" F.NPT		31716		
BK9404AA		½" Sch5 Pipe	14½"	911/16"	1"	4.7
BK9404PT-F30		½" Sch5 Pipe x ½" F.NPT		611/16"		
BK9404ST		.631"634"x½" F.NPT		311/16"		
BK8406S		.881"884"	95/32"	311/16"	1"	6.7
BK8406T		¾" F.NPT	9732	3. 716		
BK9406S		.881"-884"	14½"	311/16"	1"	6.7
BK9406T		¾" F.NPT	1472	3.716	I	0.7
BK8408S	Straight	1.131"-1.134"	91/8"	45/16"	11/8"	
BK8408T		1" F.NPT	9 /8	4/16	1 /8	
BK9408S		1.131"-1.134"		45/16"	1½"	11.2
BK9408T		1" F.NPT	14½"	4/16	178	11.2
BK9408AA		1" Sch5 Pipe	1472	105/16"	105/16" 11/6"	
BK9408PT-F30		1" Sch5 Pipe x 1" F.NPT		75/16"	11/8"	
BK9410S*		1.378"-1.380"	167/16"			17.5
BK9412S*		1.631"-1.634"		5 ³ / ₁₆ " 1½"	25.1	
BK9412T*		1½" F.NPT	161/16"			
BK9412AA		1½" Sch5 Pipe	T O / 16	113/16"		20.1
BK9412PT-F30		1½" Sch5 Pipe x 1½" F.NPT		83/16"		
BK9416S*		2.131" - 2.134"		6"		
BK9416T*		2" F.NPT	16"		15%"	41
BK9416PT-F30		2" Sch5 Pipe x 2" F.NPT		9"		
BKA8408S		1.131" - 1.134" x 1.631" - 1.634"	111⁄4"	31/4"		14.5
BKA9408S	Angle	1.101 - 1.104 X 1.001 - 1.034	14%"		13/4"	
BKA8412S		1.631"-1.634"	13"	41/4"		30.0

^{*} Valves with bolted bonnet design.

RegO Cryogenic Fill Manifold CFM Series

Application

Direct replacement for cryogenic fill modules in bulk vessel applications. Our factory-brazed assembly includes top and bottom fill valves, fill check and hose evacuation valve.

Features

Precision silver brazed assembly Repeatable performance and geometry 100% factory tested Temperature range -320° to +165° F

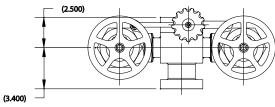
Materials

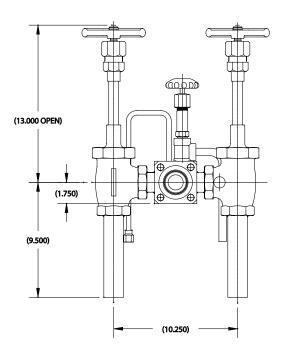
Body	Bronze
Bonnet	Brass
Seat Disk	CTFE
Seat Retainer Assembly	Brass
Stem and Bonnet Extension Tube	Stainless Steel
Packing Spring, Washer	Stainless Steel
Jam Ring and Pressure Seal Rings	PTFE
Upper Bonnet and Packing Gland	Brass
Handwheel	Coated Malleable Iron
Tube	304L Stainless Steel Tube



Size and Style

Model	Piping Size
CFM000002D	1"
CFM000004D	1½"







Extended Stem Cryogenic Valves

ES8450 Series Extended Stem Valves BK9450 & BK9470 Series Extended Bonnet Valves

Application

These valves are designed for use as a trycock valve or hose drain valve on cryogenic tanks. Another application is as a use, liquid fill, or vent valve on mini-bulk cryogenic tanks. These valves can be used likewise for other cold gas applications requiring extended stem valves.

Features

- Union bonnet.
- One piece stainless steel stem
- Conical seat design.
- Maximum working pressure is 600 psig.
- Working temperature is -320F to +165F.
- Cleaned for oxygen service per CGA G-4.1.

ES8450 Series specific feature:

• Manual torque compression packing.

BK9450 and BK9470 Series specific feature:

• Extended bonnet and spring loaded packing.

BK9470 Series specific feature:

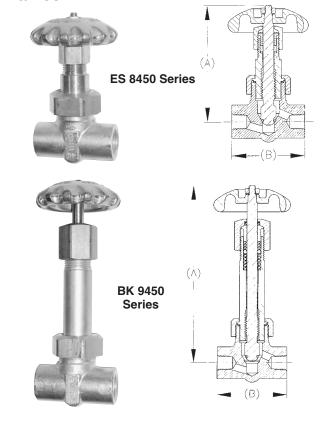
• 304 St. Stl Tube brazed into one or both ends.

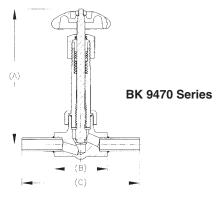
Materials

Body and Bonnet	Brass
Stem	Stainless Steel
Seat disc	CTFE
Handwheel	Aluminum
Packing and Bonnet Gasket	PTFE

Conversion Kit

BK 9450-KIT is a bonnet and stem assembly kit to convert ES 8450 Series and previous ES 9450 Series to the BK 9450 style.





Part Number	Inlet/Outlet Connections	Height "A"	Body Width "B"	Width with Tube "C"	C _v
ES 8452	1/4" FNPT	4"			0.70
ES 8453	3/8" FNPT	4"			1.10
ES 8454	1/2" FNPT	4"			1.10
BK 9452	1/4" FNPT	6.5"	2.5"		0.70
BK 9453	3/8" FNPT	6.5"			1.10
BK 9454	1/2" FNPT	6.5"			1.10
BK 9453FA	5/8" OD tubing x 3/8" FNPT	6.5"		4.0"	1.10
BK 9475A	5/8" OD tubing both ends	6.5"		5.5"	1.10



Needle Valves

CMM250 Series and CFF250 Series

Application

Ideal for use as a gauge isolation valve or applications requiring accurate throttling of pressure.

Features

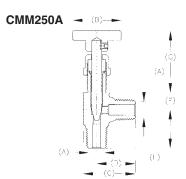
- Compact design provides easy installation.
- Fine stem threading and long taper allow precise metering and leak-free shut-off.
- Internal stop prevents the stem from being accidentally unscrewed from the body.
- Rugged forged brass bodies withstand higher pressures.
- Unbreakable brass handwheel.
- Valves come equipped for panel mounting.
- Working temperature range is -40°F to +165°F.
- Maximum operating pressure: 2000 psig air.
- Cleaned for oxygen service per CGA G-4.1.
- Female ports available consult factory.

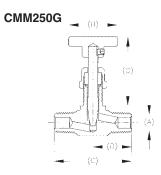
Materials

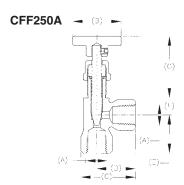
Body	ASTM B283 Brass
Stem	Brass
Knob	Brass
Bonnet Nut	Brass
Panel Mount Nut (Optional)	Brass
Set Screw	
Stem Packing	PTFE with Brass Gland

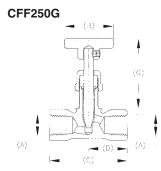












Part Number	A (NPT)	B (In.)	C (ln.)	D (ln.)	E (ln.)	F (ln.)	G (In.) Open	G (In.) Closed	C _V
CMM250A	1/4	11/4	111/32	1	1	7/16	25/32	1 19/32	.7
CMM250G	1/4	11/4	2	7/8		7/16	25/32	1 19/32	.5
CFF250A	1/4	11/4	1 13/32	3/4	1	7/16	23/16	1%	.7
CFF250G	1/4	11/4	2	1		7/16	23/8	1 13/16	.5

Horizontal Check Valves

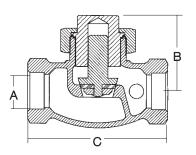
8500 Series



BK8508S



BK8512S



Application

The 8500 series valves are designed for use as a check valve on large cryogenic bulk stations and cryogenic pipelines.

Features

- Replaceable Kel-F seat discs.
- Self-centering cap holds plunger in position.
- Each valve is cleaned and packaged for liquid oxygen service per CGA G-4.1.
- Working temperature range is -320°F to +165°F.
- Maximum working pressure is 600 PSIG CWP.
- 2 PSI crack pressure.

Materials

Body	Bronze
	Brass or Bronze
	Brass
Seat	CTFE

Part Number	Inlet / Outlet Connection A	В	Length C	Cv Factor
BK8508S	1.128"-1.130"	21/4"	45/16"	10
BK8508T	1" F.NPT	Z 74	4716	10
BK8512S	1.629"-1.631"	3¼"	5%6"	27
BK8512T	1½" F.NPT	3/4	3716	21

Inline Check Valves

CG Series Gas and Cryogenic Check Valves

Application

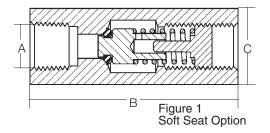
Inline check valves with metal seat option for cryogenic service or with soft seat option for leak free operation in gas service.

Features

- One directional flow indicated by arrow on body.
- Large Cv for high flow capability and low pressure drop.
- Working temperature range:
 - -320° F to +165° F for metal seats.
 - -20° F to +165° F for soft seats.
- 1 psig cracking pressure.
- Cleaned for use in oxygen service per CGA G-4.1

Materials

Body	(B and BL suffix)	ASTM B16 Brass
•	(SS and SSL suffix)	203 Stainless Steel
Spring		Stainless Steel
Piston		Stainless Steel
O-Ring (sof	t seat option units only).	Viton

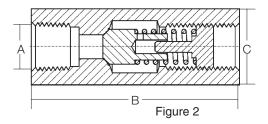










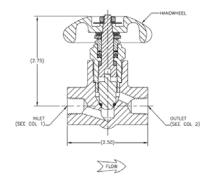


Part Number	Seating Option	Inlet/Outlet Connections FNPT	Length L	Wrenching Hex Size D	Cv	Maximum Operating Pressure
Stainless Steel C	heck Valves					
CG250SS	METAL	1/4"	2 3/8"	13/16"	.87	5000 PSIG
CG375SS	METAL	3/8"	2 1/2"	1"	2.3	5000 PSIG
CG500SS	METAL	1/2"	"3"	1 1/8"	3.5	5000 PSIG
CG750SS	METAL	3/4"	3 5/8"	1 1/2"	5.2	5000 PSIG
CG250SSL	SOFT	1/4"	2 3/8"	13/16	.87	250 PSIG
CG375SSL	SOFT	3/8"	2 1/2"	1"	2.3	250 PSIG
CG500SSL	SOFT	1/2"	3"	1 1/8"	3.5	3000 PSIG
CG750SSL	SOFT	3/4"	3 5/8"	1 1/2"	5.2	3000 PSIG
Brass Body Che	ck Valves					
CG250B	METAL	1/4"	2 3/8"	13/16	.87	3000 PSIG
CG375B	METAL	3/8"	2 1/2"	1"	2.3	3000 PSIG
CG500B	METAL	1/2"	3"	1 1/8"	3.5	3000 PSIG
CG750B	METAL	3/4"	3 5/8"	1 1/2"	5.2	3000 PSIG
CG250BL	SOFT	1/4"	2 3/8"	13/16	.87	250 PSIG
CG375BL	SOFT	3/8"	2 1/2"	1"	2.3	250 PSIG
CG500BL	SOFT	1/2"	3"	1 1/8"	3.5	3000 PSIG
CG750BL	SOFT	3/4"	3 5/8"	1 1/2"	5.2	3000 PSIG

Short Stem Cryogenic Valves

T9450 Series T9460 Series





Ordering Information

Part Number	Inlet	Outlet		Length B	Height (Approx.) C	Tube D	Cv Factor
T9452	½" F.NPT	½" F.NPT	.250				.72
T9453	%" F.NPT	%" F.NPT	.406	2½"	2¾"	None	1.08
T9454	½" F.NPT	½" F.NPT	.400				1.10
T9464CA T9464DA T9464ADA	.675 Tube	¾" F.NPT	.406	2½"	2¾"	1½" 2½" 3¾"	1.08

Application

The T9450 and T9460 series valves are designed for use on portable cryogenic cylinders and other in-line shut-off valve applications. Approved for TPED in accordance with EN1626.

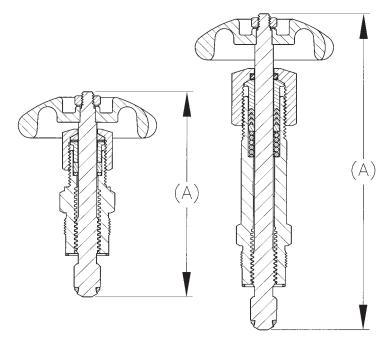
Features

- Spring loaded stem seal automatically adjusts for any gasket wear, eliminating the need to constantly retighten the packing nut.
- Non-rising stem and low profile allow the valve to fit into tight areas and still provide easy access.
- Unique pressure-sealed moisture barrier helps prevent freeze up at cryogenic temperatures.
- Conical swivel seal design helps prevent seat galling from over torquing.
- Cleaned for liquid oxygen service per CGA G-4.1.
- Maximum working pressure is 600 PSIG.
- Working temperature range is -320°F to +165°F.

Materials

Body	Brass
Bonnet	Brass
Seat Disc	
Stem Seal Gasket	PTFE
Handwheel	Aluminum
Spring	Stainless Steel
Upper Stem	Brass
Lower Stem	

Extended Stem Retrofit Kits



Application

These retrofit kits can be used to convert the 9450 and 9460 series short stem shut off valves into extended stem style. The conversion can be done without removing the valve from your system. Available in two stem lengths. All kits are oxygen cleaned and packaged per CGA G-4.1.

Materials

Bonnet	Brass
Seat Disc	CTFE
Handwheel	Aluminum
Packing	PTFE
Stem	
Stem Seal Gasket	PTFE

Part Number	Stem Length A	Style
ES8450R	4"	Extended Stem, Std. Bonnet, Manual Packing
BK9450R	6.5"	Extended Bonnet and Stem, Spring Loaded Packing



REGO-LOK[™] for Securing CGA Fittings on Liquid Cylinders

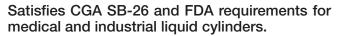
Application

The REGO-LOK™ is designed for installation on the Rego T9450 and T9460 Series liquid cylinder valves to deter and prevent the removal of the CGA fitting from the valve. The REGO-LOK™ retains standard CGA outlet connection fittings so unauthorized persons do not remove the fitting. By use of a special one-way bolt, the REGO-LOK™ is secured to the valve. The REGO-LOK™ installs in a few minutes with the use of screwdrivers. REGO-LOK™ installs without valve disassembly, brazing, welding, or drilling. The REGO-LOK™ deters and prevents fitting removal by gas customers, however allows the replacement of fittings by authorized gas supplier plant personnel.

Use REGO-LOK™ for compliance with CGA SB-26 for medical and industrial liquid cylinders.

Features

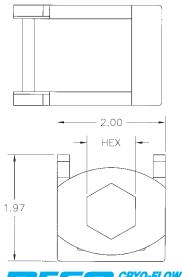
- Stainless Steel REGO-LOK™ with one-way bolt.
- Retrofit all common liquid cylinder valves.
- Can be supplied on new Rego liquid cylinder valves.
- REGO-LOK™ indicates "WARNING: DO NOT REMOVE"
- Worn CGA fittings can be simply replaced by authorized personnel. Requires new 9464RL-6 Bolt
- Can fit over existing fittings for CGA 540, CGA 440, CGA 295, CGA 320, and CGA 326. Check fitting hex size.
 NOTE: Rego supplied fitting P/N CGA580RL is required for REGO-LOK™ use with CGA 580 connection.
- · Prevents loosening of CGA fittings on valves.

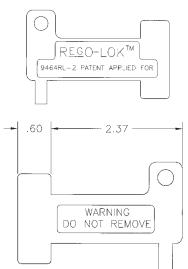


Ordering Information

Part Number	Item Description	Typical Service Connection
9464RL-0	REGO-LOK™ for 3/4" hex fittings	CGA 295
9464RL-1	REGO-LOK™ for 7/8" fittings	CGA 440, CGA 320 & CGA 326
9464RL-2	REGO-LOK™ for 1" fittings	CGA 540
9464RL-3	REGO-LOK™ for 1 1/8" hex CGA 580RL fitting by Rego	CGA 580
CGA580RL	3/8" MNPTxCGA for use with 9464RL-3	CGA 580

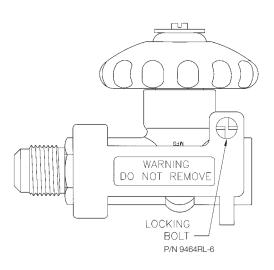
 $REGO\text{-}LOK^{\tiny{\text{TM}}} \text{ is a registered trademark of Engineered Controls International, Inc. Patent applied for.} \\$







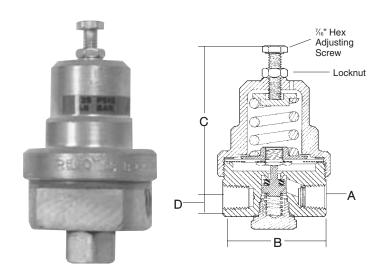




PRODUCTS

Cryogenic Regulators

RG Series



Ordering Information

Part Number	Inlet / Outlet Connections (F.NPT) A	Width B	С	D	Pressure Setting (PSIG)	Operating Range (PSIG)
RG125	1/4"	21/4"	3"	5/8"	125	25-250
RG300	/4	∠ '/4	3	/8	300	125-350

*Contact factory for additional settings.

Application

The RG series cryogenic regulators are primarily designed to maintain pressure on cryogenic liquid within cryogenic containers. They may also be used in cryogenic lines, vaporizer and converter applications. They are especially useful in installations where space and cost limitations are important.

Features

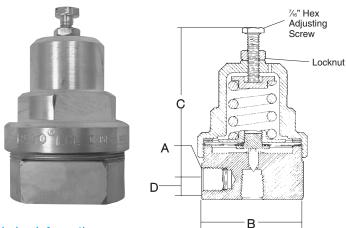
- All parts are copper alloy (brass), PTFE and stainless steel—materials selected specifically for compatibility with cryogenic temperatures down to -320°F.
- Body and bonnet machined from solid brass bar stock.
- PTFE seat helps assure a positive shut-off at cryogenic temperatures down to -320°F.
- High and low pressure regulators are the same compact size—designed to fit in close quarters. The compact high pressure design has no loss of flow capacity.
- Interchangeable with existing cryogenic regulator units.
- Inlet filter helps prevent foreign material from entering the regulator.
- Locknut is provided to maintain adjusting screw setting.
- Maximum inlet pressure of 550 PSIG.
- Cleaned for liquid oxygen service per CGA G-4.1

Materials

Body	Brass
Bonnet	Brass
Seat Retainer	Brass
Seat	
Springs	Stainless Steel
Diaphragm Gasket	PTFF
Backcap Gasket	Copper

Cryogenic Economizers

ECL Series



Ordering Information

Part Number	Inlet/Outlet Connections (F.NPT) A	Width B	С	D	Factory Pressure Setting (PSIG)	Operating Range (PSIG)
ECL22					22	
ECL70	1/4"	21/4"	3"	3/"	70	10-150
ECL140	74	274	٥	78	140	
ECL325					325	150-350

*Contact factory for additional settings.

Application

The ECL series cryogenic economizers are primarily designed to utilize the gas pressure in a liquid cryogenic cylinder that would otherwise be lost to the atmosphere through the pressure relief valve. They may also be used in cryogenic lines, vaporizer and converter applications. They are especially useful in installations where space and cost limitations are important.

Features

- All parts are copper alloy (brass), PTFE and stainless steel—materials selected specifically for compatibility with cryogenic temperatures down to -320°F.
- Body and bonnet machined from solid brass bar stock.
- The ECL Series utilizes a stainless steel needle seat design that provides a very sensitive flow control at lower pressure settings.
- High and low pressure economizers are the same compact size—designed to fit in close quarters. The compact high pressure design has no loss of capacity.
- Interchangeable with existing cryogenic economizer units.
- Inlet filter helps prevent foreign materials from entering the economizer.
- Locknut is provided to maintain adjusting screw settings.
- Maximum inlet pressure of 550 PSIG.
- Cleaned for liquid oxygen service per CGA G-4.1

Materials

Body	Brass
	Brass
Seat	Stainless Steel
	Stainless Steel
	PTFF



RegO Combination Pressure Build/Economizer Regulator

Application

Combines the function of RG and ECL Pressure Building and Economizer functions in one compact unit. Available in Chart and Harsco piping geometries and a variety of pressure ratings.

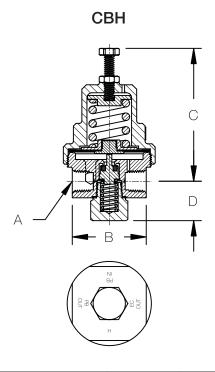
Features

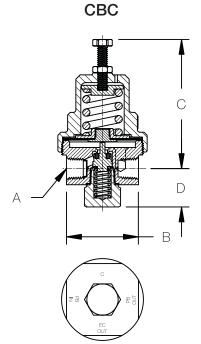
- Precision silver brazed assembly
- Repeatable performance and geometry
- 100% factory tested
- Temperature range -320° to +165° F

Materials

Body	Brass
Bonnet	Brass
Seat Disk	Steel
Spring	Steel
Gasket	







Part Number	Inlet/Outlet Connections (F.NPT)	"A"	"B"	"C"	"D"	Factory Pressure Setting (PSIG)	Operating Range (PSIG)
CBH000125	1/4"	1/4"	1.182"	3.245"	.966"	125	25-250
CBH000300	1/4"	1/4"	1.182"	3.245"	.966"	300	150-350
CBH000325	1/4"	1/4"	1.182"	3.245"	.966"	325	150-350
CBC000125	1/4"	1/4"	1.182"	3.245"	.966"	125	25-250
CBC000300	1/4"	1/4"	1.182"	3.245"	.966"	300	150-350
CBC000325	1/4"	1/4"	1.182"	3.245"	.966"	325	150-350



Cryogenic Liquid Cylinder Regulator

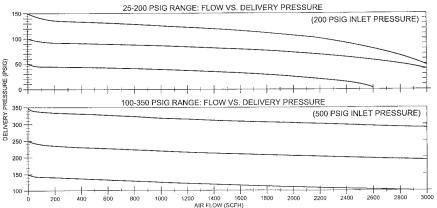
Application

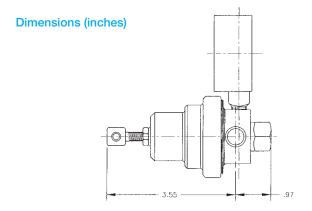
The new REGO LCR Series regulator assembly controls the pressure from the gas use line discharge of any liquid cylinder with a flow capacity at least double the vaporization capacity of the cylinder vaporization coil. For use with oxygen, nitrogen, argon, or carbon dioxide liquid cylinders.

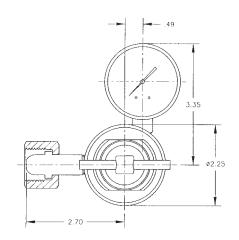
Features

- Maximum Inlet Pressure: 550 psig
- Temperature Range: -320° F to 165°F
- Brass Body and Diaphragm
- PTFE Seat
- Stainless Steel Springs, Adjusting Screw and Nut
- 1/4" Female NPT Outlet
- CGA fitting inlet connection for ready hook-up.
- Pressure Gauge for delivery pressure reading.
- Two delivery pressure ranges available
- Cleaned for use in oxygen per CGA G-4.1.
- $C_V = 2.1$









Part Number	Gas	Liquid Cylinder Connection	Delivery Pressure Range
LCR-B580	Nitrogen/Argon	CGA 580	25 to 250 psig
LCR-B540	Oxygen	CGA 540	25 to 250 psig
LCR-B320	Carbon Dioxide	CGA 320	25 to 250 psig
LCR-C580	Nitrogen/Argon	CGA 580	100 to 350 psig
LCR-C540	Oxygen	CGA 540	100 to 350 psig
LCR-C320	Carbon Dioxide	CGA 320	100 to 350 psig



RegO "NR" Series Noise Reduction Relief Valve

Application

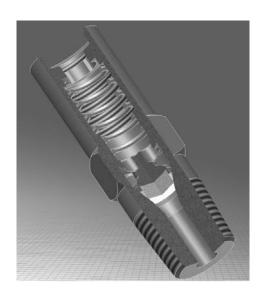
Designed especially for indoor applications such as laboratories where relief valve discharge noise is an issue. RegO's NR series PRV provides excellent flow characteristics with a 50% reduction in outlet noise related to valve relief.

Features

- Packaged and cleaned for oxygen service per CGA G-4.1
- Bubble tight at 95% of set pressure
- 100% factory tested
- Repeatable performance
- Temperature range -320° to +165° F

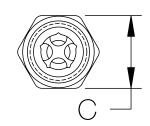
Materials

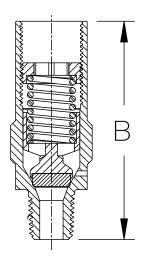
Spring	Steel
Gasket	PTFE
Body	





Part Number	Seat Material	Inlet/Outlet Connections (F.NPT)	"B"	"C"	Orifice Size In*	Factory Pressure Setting (PSIG)
NR009432F022	Fluorosilicone	1/4"	2.60"	7/8"	.062	22
NR009432F050	Fluorosilicone	1/4"	2.60"	7/8"	.062	50
NR009432F100	Fluorosilicone	1/4"	2.60"	7/8"	.062	100
NR009432T230	PTFE	1/4"	2.60"	7/8"	.062	230
NR009432T250	PTFE	1/4"	2.60"	7/8"	.062	250
NR009432T300	PTFE	1/4"	2.60"	7/8"	.062	300
NR009432T350	PTFE	1/4"	2.60"	7/8"	.062	350
NR009432T360	PTFE	1/4"	2.60"	7/8"	.062	360







Relief Valves for Gas & Cryogenic Systems

9400 Series Brass or Stainless Steel, Non-ASME

Application

These relief valves are specifically designed for thermal safety relief applications and cryogenic liquid containers.

Features

- All valves are cleaned and packaged for oxygen service per CGA G-4.1.
- Bubble tight at 95% of set pressure.
- Easy to read color coded psig / bar labels.
- Unique tamper resistant adjusting screw.
- Adapters provide standard pipe thread connections for venting gas to the outdoors.
- Repeatable performance.
- 100% factory tested.
- Temperatures Range -320° to +165° F.

Materials	SS Style	PRV and B-Style
Body	Stainless Steel	Brass
Spring	Stainless Steel.	Stainless Steel
Seat Retainer	Stainless Steel	Brass
Adjusting Screw	Stainless Steel	Brass
Pipe-Away Adapter	Stainless Steel	Brass

Flow Performance

- PRV and SS style flow at 0.783 SCFM Air/PSIA at 110% of set pressure.
- B-9425N has a flow of 6.7 SCFM Air/PSIA at 120% of set pressure.
- B-9426N has a flow of 11.0 SCFM Air/PSIA at 120% of set pressure

Style and Size

Style	Size	Inlet A	Body and Valve Material	Pressure Setting Range PSIG	Height B	Wrenching Hex C	Orifice Size Sq. Inch	Pipe-Away Adapter P/N	Pipe-Away Outlet F.N.P.T.
PRV	9432	1/4"	Brass	17-600	2.6	7/8"	.062	B-9412-2	3%"
SS	9432	1/4"	Stainless Steel	17-600	2.6	7/8 "	.062	SS-9412-4	1/2"
PRV	9433	3/8"	Brass	17-600	2.6	7/8 "	.062	B-9412-2	¾ "
SS	9433	3/8"	Stainless Steel	17-600	2.6	7/8 "	.062	SS-9412-4	1/2"
PRV	9434	1/2"	Brass	17-600	2.8	7/8 "	.062	B-9412-4	1/2"
SS	9434	1/2"	Stainless Steel	17-600	2.8	7/8 "	.062	SS-9412-4	1/2"
B-	9425	3/4"	Brass	50-300	3.4	1¾"	.43	B-3131-10	1"
B-	9426	1"	Brass	100-300	5.5	2¾"	.62	B-3132-10	1¼"

Seat Material Option

F for Fluorosilicone for PRV and SS styles for 15-139psi.

T for PTFE for PRV and SS styles for 140-600psi

N for B-9425 and B-9426, Fluorosilicone seat, all set pressures.

Drain Hole Option

Relief valves without pipeaway typically provided with drain holes, leave blank. ${\bf P}$ - for relief valves without drain hole, for example RPV9432TP350

WARNING: Inspection and maintenance of pressure relief valves is very important. Failure to properly inspect and maintain pressure relief valves could result in personal injuries or property damage. The useful safe service life of a pressure relief valve may be significantly affected by the service environment.

Set Pressure

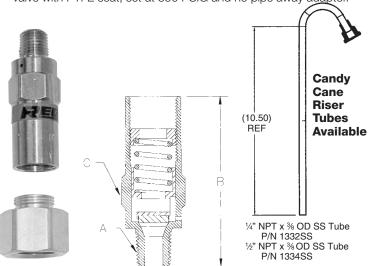
Specify set pressure within range specified for style and size. The B-9426N is available in select settings only. Special order.

Ordering Information

Fill in the blanks with options below.

Example:				Blank or		Blank or
	PRV	9432	Ţ	"P"	350	"P"
	Style	Size	Seat	Drain	Set	Pipe Away

This example part number indicates a 1/4" PRV style brass relief valve with PTFE seat, set at 350 PSIG and no pipe away adaptor.



Pipe Away Option

P- Pipeaway included and attached, No drain hole in relief valve. For example PRV9432TP350P

Leave blank for relief valve without pipe-away attached. For example PRV9432T 350.

For easy identification, the following standard settings have color coded labels for all PRV and SS Style sizes and settings marked in PSIG and bar:

22 psig	yellow	230 psig	blue
35 psig	purple	350 psig	orange
50 psig	white	500 psig	light blue
100 psig	gray	450 psig	pink
150 psia	red	, 0	·



ASME Relief Valves for Gas & Cryogenic Systems

PRV 19430 Series Brass Relief Valves PRV 29430 Series Stainless Steel Relief Valves

Application

These relief valves are designed for oxygen and other industrial gases and for cryogenic service. Appy on piping systems, liquid cylinders or mini-bulk cryogenic containers where an ASME relief valve is desired.

Features

- A.S.M.E. rated, National Board Certified.
- Bubble tight at 95% of set pressure.
- Full flow at 110% at set pressure.
- Repeatable performance.
- Unique tamper-resistant adjusting screw.
- 100% factory tested.
- Temperatures Range -320° F to 165° F.
- Cleaned and packaged for oxygen service per CGA G-4.1.

Materials

Flow Performance

PRV19430 and PRV29430 Series: 0.783 SCFM of air per psia of flow pressure. Flow pressure per ASME is 10% above set pressure.

Ordering Information

Fill in the blanks with options listed below.

Example: PRV
Style Material and Seat Drain Set
Inlet size Material Hole Pressure

Material and Inlet Part Number Options

19432 for Brass ¼", **19433** for Brass ¾", **19434** for Brass ½", **29432** for SS ¼", **29433** for SS ½", **29434** for SS ½".

Seat Material

F for Fluorosilicone for 90 to 139 psig set.

T for PTFE for 140-600 psig

Drain Hole

Leave blank for relief with drain hole. Insert P if no drain hole.

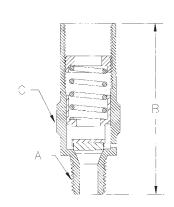
Set Pressure

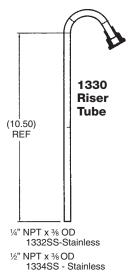
Enter number for set pressure in PSIG from 90 to 600.

Models	Inlet	Height	Wrenching Hex	Orifice
	А	В	С	Size
PRV 19432 and PRV29432	1/4"	2.6"	7/8"	.062 sq. inch
PRV 19433 and PRV29433	3/8"	2.6"	7/8"	.062 sq. inch
PRV 19434 and PRV29434	1/2"	2.8"	7/8"	.062 sq. inch



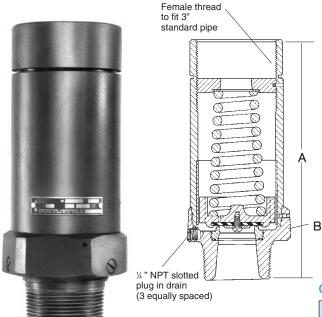






ASME Carbon Dioxide Relief Valves

UA3149A Series



*Capacity certified by National Board of Boiler and Pressure Vessel Inspectors at 10% above set pressure.

Application

The UA3149A series "pop-type" relief valves are especially designed for use as a secondary relief valve in carbon dioxide transports and stationary storage tanks. The relief valve is designed to protect the tank from excessive over pressure in the event of fire or other emergencies. A small throttling-type primary relief valve must also be provided to control boil-off and maintain tank pressure. Provisions must be made to prevent the accumulation and build-up of water and foreign material in the valve.

Features

- "Pop-type" design permits the relief valve to open slightly to relieve moderately excessive pressures.
- Relief valve "pops" open to full discharge capacity when pressure exceeds a predetermined point.

Materials

Body	Steel and Ductile Iron
Liner	Stainless Steel
Seat Insert	Stainless Steel
Spring Guide	Brass
Adjusting Screw	Ductile Iron
Seat Disc	Urethane Compound
Spring	Corrosion Resistant Steel

Ordering Information

Part Number	Pressure Setting (PSI)	Flow Capacity (SCFM/Air)	Inlet Connection (M.NPT)		Wrenching Hex B
UA3149A303	303	9,805*	01/"	101/2	41/2
UA3149A330	330	10,188*	2½"	10½"	4½"
UA3149A358	358	11,601*			

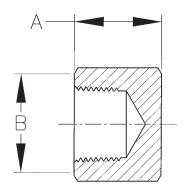
Brass Pipe Caps

Application

For capping cryogenic tank piping or gas pipelines.

Features

- Machined from brass.
- For 600 psig maximum working pressure service.
- Part number stamped on cap.
- Cleaned for oxygen per CGA G-4.1.



Part Number	Thread Conections	Dim. A	Dim. B	Dim. C
CAP750	3/4" Female NPT	1.250"	1.313"	1.313"
CAP1000	1" Female NPT	1,500"	1.750"	1.750"
CAP1500	1 1/2" Female NPT	1.750"	2.375"	2.375"
CAP2000	2" Female NPT	2.000	3.250"	3.250"



ASME Relief Valves for Gases & Cryogenic Systems

B-19434B Series C-19434B Series

Application

The B-19434B Series relief valves are suitable for use with oxygen and non corrosive gases.

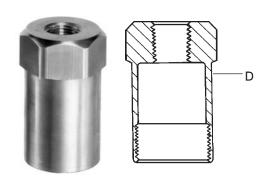
The C-19434B series relief valves are designed for use in carbon dioxide service.

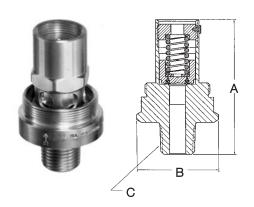
Features

- Both designs permit the valve to open slightly to relieve moderately excessive pressure.
- When the pressure increases beyond a predetermined point, the valve opens to its full discharge capacity in order to guickly reduce excess pressure.
- Pipe-away adapter for venting gas to the outdoors is available.
- A.S.M.E. rated. NB Certified.
- B-19434-B Series are cleaned for use in oxygen per CGA G-4.1.

Materials

Body	Brass
	Stainless Steel
Seat Retainer	Brass
Seat Disc (B-19434B Series)	Fluorosilicone
(C-19434B Series).	EPDM Synthetic Rubber
Pipe-Away Adapter	Brass





	Pressure	ASME Relief			Inlet Connec- tion	Pipe-Away Adapter Part
Part	Setting	Capacity	Height	Width	(M.NPT)	Number
Number	(PSIG)	(CFM/Air)	Α	В	С	D
B-19434B235	235	476				
B-19434B250	250	505				
B-19434B300	300	601				*B-19434-5
B-19434B350	350	691	215/16"	1¾"	1/2"	½" F.NPT
B-19434B375	375	736				Outlet
C-19434B235	235	476				
C-19434B250	250	505				
C-19434B280	280	555				
C-19434B300	300	601				
C-19434B350	350	691				
C-19434B375	375	736				

^{*} Pipe Away Adapter is sold separately.

^{**} Contact factory for additional settings.



Heavy Duty Brass Final Line Pressure Regulator

BR-1780 Series

Application

The BR-1780 Series Regulators are designed for final line pressure regulation on medical oxygen systems. They are equally suitable for a variety of gases in medical or industrial applications. The BR-1780 Series Regulators have a balanced seat, are constructed with oxygen compatible materials, and offer a tamper resistant adjustment screw cap. Flow performance is impressive as well offering up to 30,000 SCFH for the 3/4" and 1" model and up to 20,000 SCFH for the 1/2" model.

Features

- Maintains a steady downstream pressure across a range of inlet pressure commonly provided by a cryogenic bulk tank.
- Large seat and diaphragm areas provide high capacity with sensitive control of delivery pressure with low falloff.
- Two 1/4" FNPT delivery pressure gauge ports are located (plugged) on each side of the valve.
- Two bonnet drain/vent holes to allow for different mounting orientation.
- Bonnet cap to cover adjusting screw for tamper protection.
- Maximum inlet pressure is 400 psig.
- Available in four delivery pressure ranges.
- Temperature range: -40° F to 165° F.
- Cleaned per CGA G-4.1 for oxygen service.

Materials

Body	Forged Brass
	Cast bronze for BR-1786/1788
	Forged brass for BR-1784
Diaphragm	Nitrile with PTFE liner
Springs, fasteners, and adjust	ing screwStainless Steel
Other valve parts	Brass
Seat Disc & O-Rings	Viton is standard

For Carbon Dioxide and Nitrous Oxide Service: Specify EPDM material for seat disc and 0-Rings, add "E" to end of part number.



BR-1784



BR-1786 and BR-1788

Maintenance and Options Kits

Regulator Models	BR-1784	BR-1786	BR-1788
Repair Kit Part Number	BR-1784-80	BR-1786-80	BR-1786-80
Spring Kit Part Numbers:			
"A" spring 5 –55 psig	BR-1784-7SKA	BR-1786-7SKA	BR-1788-7SKA
"B" spring 40-110 psig	BR-1784-7SKB	BR-1786-7SKB	BR-1788-7SKB
"C" spring 100-200 psig	BR-1784-7SKC	BR-1786-7SKC	BR-1788-7SKC
T-Handle Screw Option Kit	BR-1784ST	BR-1786ST	BR-1786ST

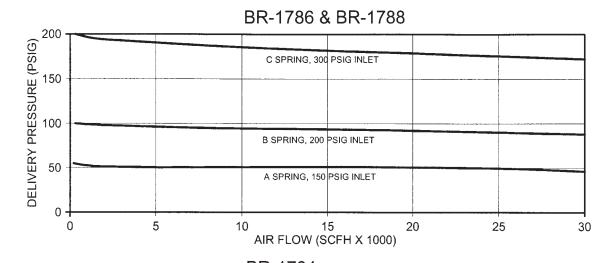


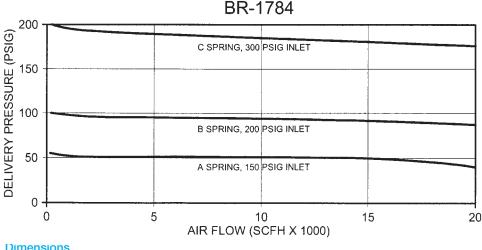
Heavy Duty Brass Final Line Pressure Regulator

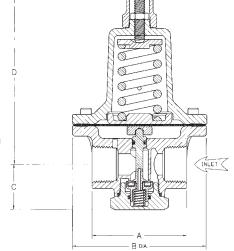
BR-1780 Series

Flow Performance

See the Rego Flow Performance Curves section of the catalog for more detailed flow curves.







Dimensions

The BR-1780 Series Regulators have inlet and outlet connection dimensions similar to the popular 1680 Series aluminum regulators. This means that you can replace the respective size 1680 Series regulator with the new BR-1780 Series regulator and have the improved performance and premium features available on the BR-1780 Series

For Carbon Dioxide or Nitrous Oxide Service, add "E" to end of part number.

Part Number	Delivery Pressure	Pressure Gauge*		Inlet & Outlet	Dimensions				
	Range	Range (PSI)	P/N	(F.N.P.T.)	"A"	"B"	"C"	"D"	$C_{_{v}}$
BR-1784A	5-55 psig	1-100	1286	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1784B	40-110 psig	1-200	S1679	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1784C	100-200 psig	1-400	15578	1/2"	2.82"	3.62"	1.38"	5.21"	3.1
BR-1786A	5-55 psig	1-100	1286	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1786B	40-110 psig	1-200	S1679	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1786C	100-200 psig	1-400	15578	3/4"	3.31"	4.69"	1.60"	6.46"	4.8
BR-1788A	5-55 psig	1-100	1286	1"	3.31"	4.69"	1.60"	6.46"	5.5
BR-1788B	40-110 psig	1-200	S1679	1"	3.31"	4.69"	1.60"	6.46"	5.5
BR-1788C	100-200 psig	1-400	15578	1"	3.31"	4.69"	1.60"	6.46"	5.5

^{*}Regulator sold without gauge. Order gauge separately.



Heavy Duty Gas Line Regulator

1780 Series

Application

The 1780 Series Regulators are designed for final line pressure regulation on gas distribution systems. They are suitable for a variety of gases in medical or industrial applications. The 1780 Series Regulators have a balanced seat, are constructed with oxygen compatible materials, and have the same valve design, brass body, and internal parts as the premium BR-1780 Series. Flow performance is likewise equal to the BR-1780 Series

Features

- Maintains a steady downstream pressure across a range of inlet pressure commonly provided by a cryogenic bulk tank.
- Large seat and diaphragm areas provide high capacity with sensitive control of delivery pressure with low falloff.
- Two 1/4" FNPT delivery pressure gauge ports are located (plugged) on each side of the valve.
- Two bonnet drain/vent holes to allow for different mounting orientation.
- T-handle adjusting screw.
- Maximum inlet pressure is 400 psig.
- Available in three delivery pressure ranges.
- Temperature range: -40 F to 165 F.
- Cleaned per CGA G-4.1 for oxygen service.

Materials

• Body	Forged Brass
Bonnet	
Diaphragm	
Springs and fasteners	
Other valve parts	
Seat Disc & O-Rings	Viton is standard

For Carbon Dioxide or Nitrous Oxide service: Specify EPDM material for seat disc and O-rings, add "E" to end of part number.

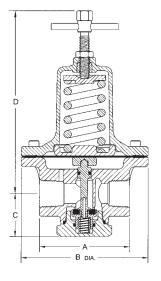
Dimensions

The 1780 Series Regulators have inlet and outlet connection dimensions similar to the popular 1680 Series aluminum regulators. This means that you can replace the respective size 1680 Series regulator with the new 1780 Series regulator and have the improved balanced seat performance.

Part Number	Delivery Pressure	Pressure Gauge*		Inlet & Outlet	Dimensions				Cv
	Range	Range (PSI)	P/N	(F.N.P.T.)	"A"	"B"	"C"	"D"	CV
1784A	5-55 psig	1-100	1286	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1784B	40-110 psig	1-200	S1679	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1784C	100-200 psig	1-400	15578	1/2"	2.82"	3.62"	1.38"	5.47"	3.1
1786A	5-55 psig	1-100	1286	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1786B	40-110 psig	1-200	S1679	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1786C	100-200 psig	1-400	15578	3/4"	3.31"	4.69"	1.60"	6.84"	4.8
1788A	5-55 psig	1-100	1286	1"	3.31"	4.69"	1.60"	6.84"	5.5
1788B	40-110 psig	1-200	S1679	1"	3.31"	4.69"	1.60"	6.84"	5.5
1788C	100-200 psig	1-400	15578	1"	3.31"	4.69"	1.60"	6.84"	5.5

^{*} Regulator sold without gauge. Order gauge separately.

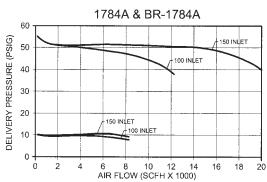


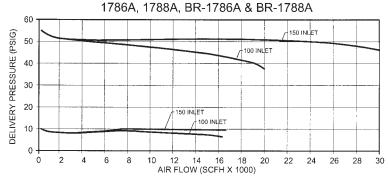


Heavy Duty Line Regulators Performance Curves

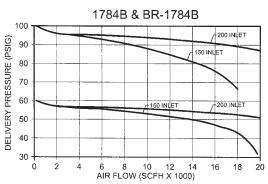
1780 Series BR-1780 Series

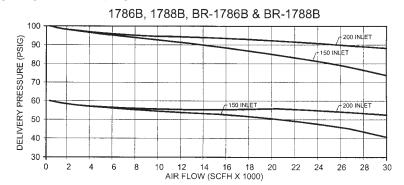




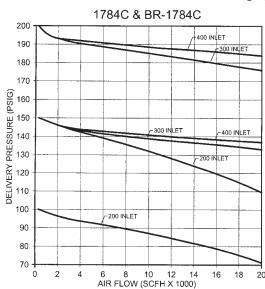


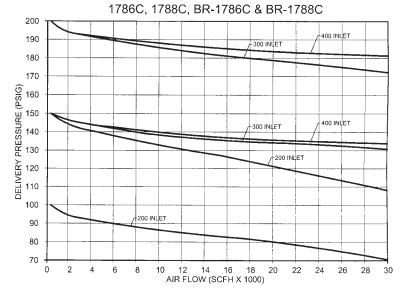
"B" spring range 40 - 110 psig





"C" spring range 100 - 200 psig





Gas Conversion Table

Service	Multiply Air Capacity By:
Acetylene (15 psi max.)	1.06
Argon	0.85
Carbon Dioxide	0.81

Service	Multiply Air Capacity By:
Fuel Gases	0.86
Helium	2.69
Hydrogen	3.79
Nitrogen	1.02

Service	Multiply Air Capacity By:
Nitrous Oxide	0.81
Oxygen	0.95



Automatic Changeover Regulators

M2523HP Series

Application

The M2523HP series automatic changeover regulators are designed especially for use in systems where a reserve cylinder is used to provide a continuous, uninterrupted supply of gas. These regulators are suitable for use with carbon dioxide, hydrogen, oxygen, industrial air, nitrous oxide, nitrogen, helium and argon.

Features

- Automatically withdraws from reserve cylinder after exhausting the "service" cylinder.
- Cylinder pressure gauges let you know at a glance which cylinder is in use. There is no need to shutdown the system to replace empty cylinders.
- Nickel plated.
- Porous bronze filters are installed in each inlet to minimize the entry of foreign particles.
- Back pressure check valves are installed in each inlet to help assure positive shut-off in case of reverse flow.
- Each unit comes complete with mounting bracket and a special delivery pressure adjustment wrench.
- Factory set at 50 PSIG on service side. CO2 and N2O regulators are factory set at 100 PSIG on service side.

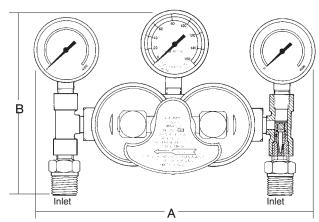
Materials

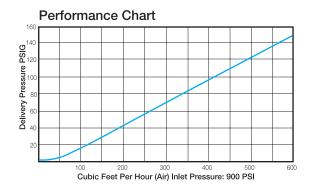
Body	
Seat Disc (all gases except CO ₂)	
(CO, only)	Butyl Rubber
Diaphragm (all gases except CO ₂)	
(CO ₂ only)	Buna N
Handle	Aluminum
Bonnet Spring	Steel
Backcap Spring	Stainless Steel

Conversion Table

Service	Multiply
Carbon Dioxide	.81
Nitrogen	1.02
Nitrous Oxide	.81
Argon	.85
Oxygen	.95
Helium	2.69
Hydrogen	3.79







Part Number	Gas Service	CGA Inlet Connection	Outlet Connection	Width A	Height B	Maximum Inlet Pressure (PSIG)	Delivery Pressure Range (PSIG)	Accessory Regulators*
M2523HP320	Carbon Dioxide	320				1000		BR-1784E, 1784E
M2523HP326	Nitrous Oxide	326				1800		C-1682 M Series
M2523HP350	Hydrogen	350	½" F.NPT	7¾"	5½"		30-130	1784 Series
M2523HP540	Oxygen	540	/4 F.NP1	1 %	5%	2000	30-130	1682 M Series
M2523HP580	Nitrogen, Argon, Helium	580				3000		BR 1784 Series

^{*} Can be used downside of the M2523HP as a final line pressure regulator. See pages 22 through 25 and page 29.



Low Pressure Line Regulators

4403 Series

Application

The 4403 series regulators provide very sensitive control of a variety of gases at low pressures. The large molded diaphragm assures responsive regulation with inlet pressures up to 250 PSI.

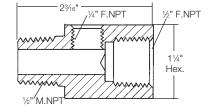
Features

- Large molded diaphragm provides highly sensitive and accurate low pressure control.
- Zinc body and bonnet resist corrosion and provide for longer life.
- Teflon seat disc, teflon faced diaphragms, and stainless steel nozzles make the T4403J regulators compatible with a variety of gases.
- LV4403C2H42 features integral relief valve set at 3 psig.
- Adjusting screw is concealed by a plastic cap which helps prevent pressure adjustments by unauthorized personnel.
- Working temperature range is -40°F to +165°F.

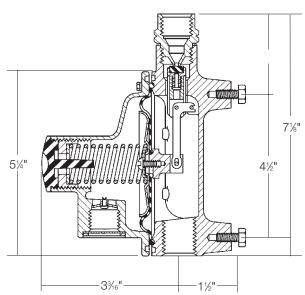
Materials

Body	Zinc
Bonnet	Zinc
Diaphragm T4403J, 4403W,	S4, T4, U4 Teflon Faced Buna N
4403WP4, R4	Buna N
(LV4403C)Integrat	ed Fabric and Synthetic Rubber
Spring	Steel
Seat (T4403J)	PTFE
(4403W) (LV4403C)	Buna N
Nozzle (T4403J)	Stainless Steel
	Brass









Part Number	Inlet Connection	Outlet Connection	Factory Delivery Pressure*	Delivery Adjustment Range	Relief Setting
4403W-P4			6" w.c.	3.5 - 6" w.c.	
4403W-R4		½" F. NPT	25" w.c.	15 - 28" w.c.	
4403W-S4	½" F. NPT		5 PSIG	1 - 5 PSIG	None
4403W-T4			10 PSIG	5 - 10 PSIG	
4403W-U4			15 PSIG	10 - 15 PSIG	
LV4403C2H42			1.5 PSIG	1.5 PSIG	3 PSIG ± 20%
T4403JS2	1/4" F. NPT		5 PSIG	1 - 5 PSIG	None
T4403JT2			10 PSIG	5 - 10 PSIG	1 NOTE

^{*} Based on 50 PSIG inlet pressure. LV4403C2H42 based on 100 PSIG inlet pressure.



Aluminum Pressure Regulators

1682M Series C-1682M Series

Application

The 1682M Series Regulators are designed primarily for second stage regulation of a variety of gases in industrial piping systems, hospital piping systems and manifold systems.

The C-1682M Series is specifically designed for use with Carbon Dioxide.

Features

- Maximum inlet pressure is 400 PSIG.
- Two ¼" F.NPT gauge ports are located 180° apart to allow for gauge mounting in the most convenient positions.
- Each 1680M Series regulator is cleaned and packaged per CGA G-4.1.

Materials

Body		Forged Aluminum
		Čast Aluminum
Seat Disc	(1682M)	Neoprene
Diaphragm	(1682M)	EPDM Neoprene
		ÉPDM

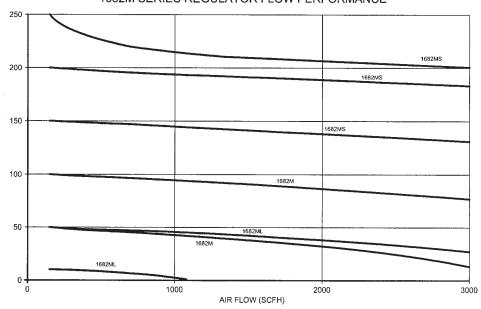


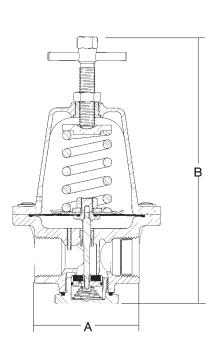
Ordering Information

Part Number		Delivery Pressure Range (PSI)	Pressure Gauge Range Part (PSI) Number		Inlet & Outlet Conn. (F.NPT)	Width A	Maximum Height B
1682ML	C-1682ML	5-50	*	*	1/4"	2 ³ /16"	4½"
1682MLG	C-1682MLG	3-30	1-100	1286			
1682M	C-1682M	50-125	*	*			
1682MG	C-1682MG	30-123	1-200	S1679			
1682MS	C-1682MS	100-250	*	*			
1682MSG	C-1682MSG	100-200	1-400	15578			

^{*} Pressure gauge not included.

1682M SERIES REGULATOR FLOW PERFORMANCE





Inertrol Outfits

4286 Series 4289 Series 4291 Series

Application

The 4286, 4289, and 4291 series inertrol outfits are three-stage nitrogen regulators especially designed to maintain oil-filled transformer atmospheres at 0.5 PSIG. Each inertrol outfit consists of a two-stage regulator connected in series to a highly sensitive single-stage regulator which maintains the 0.5 PSIG pressure. A built-in pressure relief valve in the third-stage regulator helps protect against over-pressurization of the system.

These inertrol units are designed for oil-filled transformers manufactured by ABB, Inc., General Electric, and Cooper Power. Some outfits are equipped with an alarm switch that activates a customer equipped warning device should the cylinder pressure drop below 3000 PSIG.

Features

- Heavy duty brass and aluminum construction resists corrosion and provides for longer life.
- The 4289 series incorporates a special by-pass valve to allow for guick filling of the transformer.
- Hidden pressure adjusting screw helps protect against tampering by unauthorized personnel.
- Large diameter diaphragm in the third-stage regulator provides for sensitive and precise control of the gas flow.
- Maximum inlet pressure 3000 PSIG.

Materials

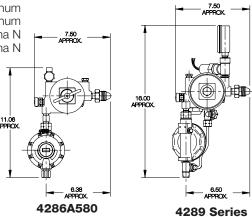
Two-Stage Regulator:

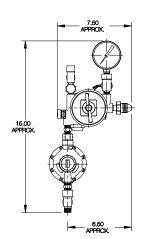
Body	Brass
Bonnet	Brass
Diaphragms	
1st Stage Seat Disc	
2nd Stage Seat Disc	
T	

Third-Stage Regulator:

Bodv	 Aluminum
	Aluminum
Diaphragm	 Buna N
Coat Dica	Duna M







4291A

Part Number	Gas Service	Inlet	Outlet	Two Stage Regulator Part Number	Third Stage Regulator Part Number	Alarm Gauge	Transformer Manufacturer
4286A580			½" NPT	4286A-2NW	4286-10-8	None	ABB, Inc.
4289AG	N I! to	004500	0/ 7 40 1 11	40004.00	4000 40	4285-9B	0
4289G	Nitrogen	CGA580	%"-18 L.H.	4289A-2G	4289-10	None	General Electric
4291A			%" NPT	4291B-2	4286-10-8	4285-9B	Cooper Power



Low Pressure Regulators

4286-10 Series 4289-10 Series

Application

The 4286 and 4289 series inertrol third-stage low pressure regulators are designed especially for secondary regulation of gaseous nitrogen on electrical transformer systems.

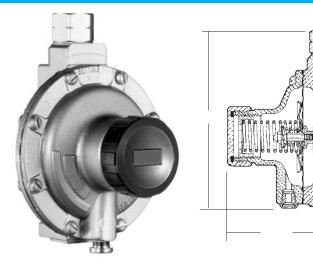
These regulators are factory preset at 14" to 15" water column delivery pressure with an inlet pressure of 5 to 10 PSIG.

Features

- Large diaphragm allows for highly sensitive and accurate low pressure control.
- Incorporates integral relief valves (except on 4289-10).
- Aluminum body and bonnet resist corrosion and provide longer life.
- Adjusting screw is concealed by a cap to help prevent against tampering by unauthorized personnel.
- Operating temperature range is -40°F to +160°F.

Materials

Body	Aluminum
Bonnet	
Diaphragm	Buna N
Seat Disc	
Spring	Steel



Ordering Information

Part Number	Inlet (NPT)	Outlet (NPT)	Delivery Pressure Setting	Relief Valve Setting
4286-10-5	1/"	3/11	14" 15" 6	5 PSIG
4286-10-8	1/4"	3%"	14"-15" w. c.	8 PSIG
4289-10				None

Alarm Gauges

4285-9B

Application

The 4285-9B inertrol alarm gauges are designed to alert the user when pressure has fluctuated ± 90 PSIG from the 300 PSIG factory setting. Under these conditions, electrical contacts in the switch will close and set off a user-furnished alarm system.

Features

- Solid brass gauge casing resists corrosion and provides for longer life.
- Equipped with a heavy-duty, 36" long, 3-wire electrical cable.
- Each gauge is factory pre-set at 300 PSIG, then sealed to help prevent against tampering once in service.
- Electrical circuit is rated for a maximum of 3 AMPS at 460 volts AC.

Materials

Gauge CasingBrass

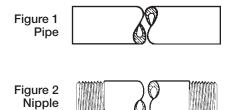
Part Number	Inlet M.NPT	Diameter	Pressure Range (PSIG)	Adjustable	Alarm Furnished
4285-9B	1/4"	2½"	0-4000	No	None





Brass Pipe & Pipe Nipples

Heavy-duty, yellow brass pipe and pipe nipples are designed with a high quality, seamless thick wall construction. They are suitable for use in most industrial piping applications.

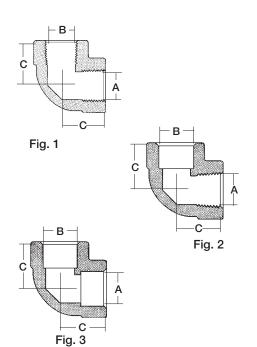


Ordering Information

Part Number	Figure	Inside Diameter	Inlet / Outlet Connections (F.NPT)	Length	Maximum Operating Pressure (PSIG)*
TNE1050-14400	4	1/2"	Niet Aveilelele	10 Fast	
TNE1075-14400	I	3/,"	Not Available	12 Feet	
1050-15				1½"	
1050-20				2"	
1050-40		1/2"	1/2"	4"	3600
1050-60				6"	
1050-80				8"	
1075-20	2			2"	
1075-30				3"	
1075-40		3/4"	3/4"	4"	
1075-50				5"	
1075-60				6"	

For the 1/2" I.D. pipe, the O.D. is 0.840". For the 3/4" I.D. pipe, the O.D. is 1.050".

Brass Elbows

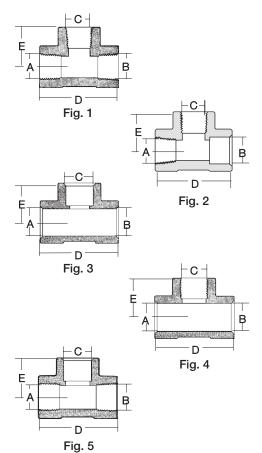


Ordering Information

Part Number	Figure	A (Female)	B (Female)	C (Ref.)	Working Pressure PSIG*
1228-1		½" NPT	½" NPT	11/8"	3750
HP1228-1	1		/2 INF I	1½"	4500
1043		¾" NPT	¾" NPT	1½"	4500
1228-2	2	½" NPT .8438	.843847	11/8"	3750
HP1228-2		/2 INF I	.043047	1½"	4500
2223-2		¾" NPT	1.053-1.057	1½"	4500
1228-4	3	.843847 .843	.843847	1½"	3750
HP1228-4		.040047	.040047	1½"	6000
2233-6		1.053-1.057	1.053-1.057	1½"	4500

*Safety factor = 4:1

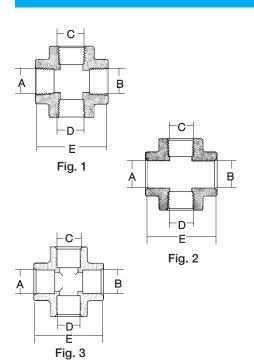
Brass Tees



Ordering Information

Part Number	Figure	A (Female)	B (Female)	C (Female)	D (Ref.)	E (Ref.)	Working Pressure PSIG*
1227-1		½" NPT	½" NPT	½" NPT	21/4"	1½"	3750
HP1227-1	1	/2 INF I	/2 INF I	/2 INF I	3"	1½"	4500
1042-20	'	¾" NPT	¾" NPT	½" NPT	3"	1½"	4500
1042		74 INF I	74 INF I	¾" NPT	3"	1½"	4500
1227-3		½" NPT	.843847	½" NPT	21/4"	1½"	3750
HP1227-3	2	/ ₂ INFT .043047	/2 INF I	3"	1½"	4500	
4608-5		¾" NPT	1.053-1.057	¾" NPT	3"	1½"	4500
1227-28		.843847	.843847	.843847	21/4"	1½"	3750
HP1227-28	3	.045047	.040047		3"	1½"	6000
2118-2		1.053-1.057	1.053-1.057	1.053-1.057	3"	1½"	4500
1227-9		.843847	3847 .843847 ½" N	½" NPT	21/4"	1½"	3750
HP1227-9	4	.043047	.040047	/2 INF I	3"	1½"	4500
2223-3	4	1.053-1.057	1.053-1.057	¾" NPT	3"	1½"	4500
HP1227-5	5	½" NPT	½" NPT	.843847	3"	1½"	4500
2222-1	3	¾" NPT	¾" NPT	1.053-1.057	3"	1½"	4500

Brass Crosses



Part Number	Figure	A (Female)	B (Female)	C (Female)	D (Female)	E (Ref.)	Working Pressure PSIG*
1225-1		½"NPT	½" NPT	½" NPT	½" NPT	2¼"	3750
HP1225-1	1	/2 INF I	/2 INF I	/2 INF I	/2 INF I	3"	4500
1045		¾" NPT	¾" NPT	¾" NPT	¾" NPT	3"	4500
1225-3	2	.843847	.843847	½" NPT	½" NPT	2¼"	3750
HP1225-3		.040047	.040047	/2 INI I		3"	4500
2222-2		1.053- 1.057	1.053- 1.057	¾" NPT	¾" NPT	3"	4500
HP1225-4		.843847	.843847	.843847	.843847	3"	6000
2222-4	3	1.053- 1.057	1.053- 1.057	1.053- 1.057	1.053- 1.057	3"	4500

Repair Kits

	Va	alves		
Kit Number	Part Number	Kit Contents		
2505AC-80	2505AC			
2507AC-80	2507AC	Seat disc, diaphragm, washers, gaskets.		
2511AC-80	2511AC	Seat disc, diapriragin, washers, gaskers.		
2513AC-80	2513AC			
055040.00	2553AC			
2553AC-80	2553AAC	Disabas and and disabas and but also an analysis		
055440.00	2554AC	Diaphragm and seat disc assembly stem washer.		
2554AC-80	2554AAC			
	CW6600G580			
CW6600G-80	CW6600G581	Gasket, spring, spring retainer, washer.		
	7160V			
7160-80B	7161V	Complete valve trim assembly.		
	UL9500 series	Seat disc and retainer assembly, seal		
9500-80K	NUL9500 Series**	washer, packing ring set, washer.		
	14023000 001103	Seat disc, retainer assembly, seal washer,		
9550-80	9550 Series			
0550 2 20	OFFO Covins	packing nut set, washer.		
9550-3-80 9550-4-80	9550 Series 9550 Series	Sleeve.		
		Stem, back-up ring, o'ring, washer.		
9560-80	9560 Series	CTFE Seat Disc & Retainer Assembly, Seal		
9560C-80	9560C Series	Copper Seat Disc & Retainer Assembly, Seal		
		Monel Body Seat Insert		
	BK8404 Series			
	BK8406 Series			
	BK8408 Series			
BK8400-80J	BKY8408 Series	Jam ring, o-ring, pressure seal rings (3),		
	BK9404 Series	spring, tape, washer.		
	BK9406 Series			
	BK9408 Series			
	BK8404 Series			
BK8400-80AJ	BK8406 Series	Seat disc assembly, teflon o-ring.		
2110-100 00/10	BK9404 Series	Court also assertistly, tellori o filing.		
	BK9406 Series			
BK8400 80B I	BK8408 Series	Soot disc assambly tofler a ring		
BK8400-80BJ	BK9408 Series	Seat disc assembly, teflon o-ring.		
BKA8412-80J		Jam ring, o-ring, pressure seal rings (3),		
DNA6412-60J	BKA8412S	spring, tape, washer.		
BKA8412-80JA		O-ring seal, seat disc retainer assembly.		
DI/0400 00 I	DIVO410 Oction	Jam ring, o-ring, pressure seal rings (3),		
BK9400-80J	BK9410 Series	spring, tape, washer.		
BK9400-80AJ	BK9412 Series	Seat disc assembly, teflon o-ring.		
BKY8408-80AJ	BKY8408 Series	Seat disc assembly and gasket.		

Retrofit Kits					
Kit Number	Part Number		Kit Contents		
ES8450R	T9450 Series T9460 Series		Stem assembly (4"), packing, bonnet, handwheel		
BK9450R	9460 Series 9450 Series		Extended Bonnet Assembly Kit, Spring load packing for conversion of extended stem valves and topworks replacement		
BKA8400R	BKA8412SE		Stem assembly, handwheel, seat assembly Converts SE Series to New Style S Series		
T9464-80	T9450 Series T9460 Series	9450 Series 9460 Series	Complete valve trim assembly including handwheel		
BK-9450-KIT	ES8450 Series ES9450 Series BK9450 Series		Extended Bonnet Assembly Kit, Spring load packing for conversion of extended stem valves and topworks replacement		



Repair Kits

		Regulators		
Kit Number	Part Number	Kit Contents (Qty)		
1682Y-80	1682Y Series	Diaphragm assembly, stem and seat assembly tetraseal.		
1682M-80	1682M Series	Molded diaphragm assembly, stem and seat assembly tetraseal.		
1684Y-80	1684Y Series	Diaphragm assembly, stem and seat assembly tetraseal, guide.		
1684M-80	1684M Series	Molded diaphragm assembly, stem and seat assembly tetraseal, guide.		
1686Y-80	1686Y, 1688Y Series	Diaphragm assembly, stem and seat assembly tetraseal.		
1686M-80	1686M, 1688M Series	Moulded diaphragm assembly, stem and seat assembly tetraseal.		
1686MHP-80	1686MHP, 1688MHP	Diaphragm assembly, stem and seat assembly, seal		
1684MHP-80	1684MHP	Diaphragin assembly, stem and seat assembly, sear		
BR-1684M-80	BR-1684M Series	Diaphragm assembly, stem and seat assembly, tetraseal.		
BR-1686M-80	BR-1686M Series	Diaphragin assembly, stem and seat assembly, tetrasear.		
BR-1784-80	BR-1784 Series	Diaphragm assembly, stem and seat assembly, seal, Viton		
DI1-1704-00	1784 Series	seat		
BR-1784-80E	BR-1784 E Series	Diaphragm assembly, stem and seat assembly, seal,		
DN-1/04-0UE	1784 E Series	EPDM seat for C02 Service		
BR-1784ST	BR-1784 Series			
	BR-1764 Series	T-Handle adjusting screw kit		
BR-1784-7SKA	DD 1704 Corios	Spring kit for BR-1784, "A" spring range, 5 to 55 psig delivery pressure		
BR-1784-7SKB	BR-1784 Series	BR-1784 "B" spring range, 40 to 110 psig delivery pressure		
BR-1784-7SKC	DD 4700 O	Spring kit for BR-1784, "C" spring range, 100 to 200 psig delivery pressure		
BR-1786-80	BR-1786 Series	Diaphragm assembly, stem and seat assembly, seal, viton seat		
	BR-1788 Series	for oxygen service		
	1786 Series			
	1788 Series			
BR-1786-80E	BR-1786 E Series	Diaphragm assembly, stem and seat assembly, seal, EPDM		
	BR-1788 E Series	seat for C02 service		
	1786 E Series			
	1788 E Series			
BR-1786ST	BR-1786 Series	T-handle adjusting screw kit		
	BR-1788 Series			
BR-1786-7SKA		Spring kit for BR-1786, "A" spring range, 5 to 55 psig delivery pressure		
BR-1786-7SKB	BR-1786 Series	Spring kit for BR-1786, "B" spring range, 40 to 110 psig delivery pressure		
BR-1786-7SKC		Spring kit for BR-1786, "C" spring range, 100 to 200 psig delivery pressure		
BR-1788-7SKA		Spring kit for BR-1788, "A" spring range, 5 to 55 psig delivery pressure		
BR-1788-7SKB	BR-1788 Series	Spring kit for BR-1788, "B" spring range, 40 to 110 psig delivery pressure		
BR-1786-7SKC		Spring kit for BR-1788, "C" spring range, 100 to 200 psig delivery pressure		
BR-1780SC	BR-1780 Series	Brass Bonnet Cap		
	M2523HP350			
2523HP-80A	M2523HP540			
2320111 -00A	M2523HP580	Seat and centerpiece assembly, diaphram		
	M2523HP590	assembly, nozzle, spring, washer, gaskets.		
	M2523HP1320	,,,, .pg,, g,		
2523HP-80B	M2523HP320			
ECL-80	ECL22			
	ECL70			
	ECL100			
	ECL140	Diaphragm assembly, diaphragm gasket,		
	LOL140	poppet, retaining ring, spring washer.		
ECL-80A	ECL325	poppet, retaining mig, spiling washer.		
RG-80	RG75			
110-00	RG125	Rankaan gaakat dianhraam accambly dianhraam gaakat aaat accambly		
RG-80A	RG300	Backcap gasket, diaphragm assembly, diaphragm gasket, seat assembly.		
B-9472-80		Diaphragm accombly gacket stem and east accombly		
	B-9472	Diaphragm assembly, gasket, stem, and seat assembly.		
B-9473-80	B-9473			
D 0470M 00	B-9474			
B-9472M-80	B-9472M			
D 0 47014 65	BR-9472	Diaphragm assembly, gasket, stem, and seat assembly.		
B-9473M-80	B-9473M			
	B-9474M			
	BR-9473			



Limited Warranty and Limitation of Liability

LIMITED WARRANTY

Engineered Controls International, Inc. warrants products and repair kits manufactured by it to be free from defects in materials and workmanship under normal use and service for a period of 12 months from the date of installation or operation or 18 months from the date of shipment from the factory, whichever is earlier. If within thirty days after buyer's discovery of what buer believes is a defect, buyer notifies Engineered Controls International, Inc. thereof in writing, Engineered Controls International, Inc., at its option, and within forty-five days, will repair, replace F.O.B. point of manufacture, or refund the purchase price of that part or product found by it to be defective. Failure of buyer to give such written notice within thirty days shall be deemed an absolute and unconditional waiver of any and all claims of buyer arising out of such defect.

This warranty does not extend to any product or part that is not installed and used in accordance with Engineered Controls International, Inc.'s printed instructions, all applicable state and local regulations, and all applicable national standards, such as those promulgated by NFPA, DOT and ANSI. This warranty does not extend to any product or part that has been damaged by accident, misuse, abuse or neglect, nor does it extend to any product or part which has been modified, altered, or repaired in the field.

Except as expressly set forth above, and subject to the limitation of liability below, Engineered Controls International, Inc. makes NO OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, with respect to its products and parts, whether used alone or in combination with others. Engineered Controls International, Inc. disclaims all warranties not stated herein.

LIMITATION OF LIABILITY

Engineered Controls International, Inc.'s total liability for any and all losses and damages arising out of any cause whatsoever shall in no event exceed the purchase price of the products or parts in respect of which such cause arises, whether such cause be based on theories of contract, negligence, strict liability, tort or otherwise.

Engineered Controls International, Inc. shall not be liable for incidental, consequential or punitive damages or other losses. Engineered Controls International, Inc. shall not be liable for, and buyer assumes liability for, all personal injury and property damage connected with the handling, transportation, possession, further manufacture, other use or resale of products, whether used alone or in combination with any other products or material.

Canadian Registration Numbers

The majority of products in this catalog are registered with the Canadian Department of Labor under the following reference Number: 0* 7770.5**

- * Represents Fitting Categories: A, C, G, H
- ** Represents Province code number

July 2003

If Engineered Controls International, Inc. furnishes technical advice to buyer, whether or not at buyer's request, with respect to application, further manufacture or other use of the products and parts, Engineered Controls International, Inc. shall not be liable for such technical advice and buyer assumes all risks of such advice and the results thereof.

NOTE: Some states do not allow the limitation or exclusion of incidental or consequential damages, so the above limitations or exclusions, wholly or partially, may not apply. The portions of this limited warranty and limitation of liability shall be considered severable and all portions which are not disallowed by applicable law shall remain in full force and effect.

WARNING

All Engineered Controls International, Inc. products are mechanical devices that will eventually become inoperative due to wear, corrosion and aging of components made of materials such as rubber, etc. The environment and conditions of use will determine the safe service life of these products. Periodic inspection and maintenance are essential to avoid serious injury and property damage.

Many Engineered Controls International, Inc. products are manufactured components which are incorporated by others on or in other products or systems used for storage, transport, transfer and otherwise for use of toxic, flammable and dangerous liquids and gases. Such substances must be handled by experienced and trained personnel only, using accepted governmental and industrial safety procedures.

NOTICE TO USERS OF PRODUCTS

The Limited Warranty stated above is a factory warranty to the first purchasers of Engineered Controls International, Inc. products. Since most users have purchased these products from Engineered Controls International, Inc. distributors, the user must within thirty (30) days after the user's discovery of what user believes is a defect, notify in writing the distributor from whom he purchased the product/parts. The distributor may or may not at the distributor's option, choose to submit the product/parts to Engineered Controls International, Inc. pursuant to its Limited Warranty. Failure by buyer to give such written notice within thirty (30) days shall be deemed an absolute and unconditional waiver of buyer's claim for such defects. Acceptance of any alleged defective product/parts by Engineered Controls International, Inc.'s distributor for replacement or repairs under the terms of Engineered Controls International, Inc.'s Limited Warranty in no way obligates Engineered Controls International, Inc. to the terms of the above warranty.

Because of a policy of continuous product improvement, Engineered Controls International, Inc. reserves the right to change designs, materials or specifications without notice.

EUROPEAN PED CERTIFICATION

July 2003

The following product categories have received PED certification by the notified body Lloyd's Registry of Shipping #0038

Catagory IV items are certified with the notified body Lloyd's Registry of Shipping #0038

Valve number	maximum connection size	DN	PED Category
9560 series	1"	25	SEP
9500 series	1"	25	SEP
BK8400 series	2"	50	II
BK9400 series	2"	50	II
T9450 series	1/2"	15	TPED
T9460 series	1/2"	15	TPED
1682 series	1/4"	8	SEP
BR-&1780 series	1"	25	SEP
RG series	1/4"	8	SEP
ECL series	1/4"	8	SEP
PRV9430 & PRV19430 seri	es 1/2"	15	IV
SS9430 & PRV29430 serie	s 1/2"	15	IV



Notes

Notes



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